X3/X3-DF User Manual

v1.0 May 2012

Contents

Declaration of Conformity	Page 3
1.0 - Introduction	Page 4
2.0 – X3 System Elements	Page 5
3.0 – System Set Up	Page 6
3.1 – Amplifier Selection	Page 6
3.2 – Cabling	Page 7
3.3 – DSP settings	Page 8
3.4 – Drive unit test system	Page 8
4.0 – Flying & Stacking X3 Systems	Page 9
4.1 – Safety Considerations	Page 9
4.2 – Ground Stacking X3 arrays	Page 12
4.3 – X3 rigging system components	Page 13
4.4 – Assembling Flown Arrays	Page 16
4.5 – Adding Downfills	Page 18
5.0 - Servicing Information	Page 20
Appendix A – Array Tilt Angles	Page 23
Appendix B – Technical Specifications	Page 25
Appendix C – Spare Parts	Page 27
Appendix D – Warranty Information	Page 28

DECLARATION OF CONFORMITY

CE

The product contained within this manual conform to the requirements of the EMC Directive 89/336/EEC, amended by 92/31/EEC and 93/68/EEC, and to the requirements of the Low Voltage Directive 73/23/EEC amended by 93/68/EEC.

Products Covered:

X3

X3-DF

EMC Emission	EN55103-1:1996[1]
Immunity	EN55103-2:1996[2]
Electrical Safety	EN60065:2002

Notes:

1.This device may not cause harmful interference.

2.This device must accept any interference received, including interference that may cause undesired operation.

RECYCLING

This product and its packaging constitute the applicable product according to the WEEE directive. Please ensure that at the end of the working life of this product, it is disposed of sensibly in accordance with local and national recycling regulations. The packaging supplied with this product is recyclable. Please retain all packaging, however if disposing of this packaging please ensure that you comply with local recycling regulations. These products also all comply to the RoHS Directive 2002/95/EC.

1.0 - Introduction

Thank you for purchasing the X3 system from EM Acoustics. The entire X3 system family has been designed and rigorously tested to give you the utmost in sonic performance and many years of reliable, trouble-free operation. Please take the time to read this user manual thoroughly to ensure you get the best performance from your system and to ensure you set it up correctly and safely. If you have any questions or are in any doubt whatsoever about any aspect of your new system, please do not hesitate to contact us directly or your local EM Acoustics representative.

The X3 system is one of the most accurate and powerful loudspeakers on the market today. The marriage of tried-and-tested horn-loaded technology with state-of-the-art drive unit technology creates an ideal solution to a variety of applications. X3 units can be tight-packed together to deliver precise coverage which is proportional to the number of elements in the array, giving incredible flexibility in use for both installations and rental applications. Added to this is the incredibly intuitive flying system, and the one-to-one customer support that EM Acoustics is known for and you should be congratulated for purchasing one of the finest loudspeaker products on the market today.

This manual contains all the information you should need on topics of set up, connection, flying & stacking and basic service. If you feel we have missed anything, or you have a question not covered by this manual, please visit our website www.emacoustics.co.uk and send us a message or give us a call – we're only too happy to help.

Unpacking

Please take care when unpacking your loudspeaker system. Once unpacked, please inspect each enclosure thoroughly for any transit damage and in the case of any damage please notify your carrier immediately. It is the responsibility of you, the consignee , to instigate any claim. Please retain all original packaging in case of future re-shipment.

2.0 – The X3 System Elements

The X3 is a fully horn-loaded system, offering the utmost in efficiency for high SPL applications. The system comprises two loudspeakers and a variety of flying hardware, all designed to work together in an efficient manner.

a) X3 three way tri-amplified high-Q loudspeaker

   The X3 enclosure is a three-way fully horn loaded loudspeaker. Precise horn loading techniques offer not just incredible efficiency, but highly predictable coverage. As such, X3 arrays offer the user coverage angles that are directly proportional to the number of elements in the array. The X3 boasts a wide operating frequency range of 55Hz – 20kHz.

b) X3-DF downfill loudspeaker

   The X3-DF is a two-way loudspeaker, utilizing the same midrange and high frequency sections as the X3 system, and is intended for mounting directly below X3 clusters to increase the vertical coverage angle of flown systems.

c) FC-X3 enclosure lifting beam

   The FC-X3 is designed to mount between pairs of X3 enclosures for basic array lifting. Up to four X3 enclosures can be safely suspended from a single FC-X3 with a 10:1 safety factor.

d) MFB-X3 master flying beam

   The MFB-X3 is required for X3 arrays which utilize more than one FC-X3 beam, yet require a single pick-up point.

The X3 and X3-DF loudspeakers are designed and manufactured in our UK headquarters, and rigorously tested before they leave the factory. All flying hardware is designed and manufactured to exacting standards for both ease of use and user safety.

3.0 – System Set up

Professional loudspeaker systems are potentially dangerous objects if used incorrectly. Please ensure that you read this section fully, and contact EM Acoustics or your local dealer should you be in any doubt over correct operation procedures.

Professional loudspeaker systems are capable of producing damage-inducing sound pressure levels, and hence care should be taken when setting your system up, particularly when it comes to loudspeaker placement within a venue. Damage to the ear can result from levels above 90dB under prolonged exposure.

3.1 - Amplifier Selection

The X3 array element is designed to be used with professional power amplifiers providing the following power outputs:

X3 LMF: 1200W/channel **into eight ohms**
X3 HMF: 400W/channel **into eight ohms**
X3 HF: 600W/channel **into eight ohms**

A small power amplifier working too hard is more likely to damage a loudspeaker than a large power amplifier working within its operating range!

It is good practice to use an amplifier equal to the program power rating of the loudspeaker – so as to retain sufficient headroom and good dynamic range. Care should be taken during operation to avoid amplifier clipping – as this can cause serious damage to your loudspeakers. If in doubt, please contact your dealer who will be happy to assist you in correct amplifier choice and setup.

3.2 - Cabling

X3 enclosures are supplied with Neutrik Speakon™ NL8 connectors, wired in the following manner:

Low Mid (15" drive unit): pin 1+/1-
High Mid (8" drive unit): pin 2+/2-
High (6 x 1" drive units): pin 3+/3-

Pins 4+/4- are directly wired to pins 1+/1- on the NL4 connector on the rear panel of the X3. This allows an additional feed to be sent down 8-core cables – either for subwoofers or infills.

It is recommended that the resistance of your cable is less than one tenth of the nominal system impedance. Given below are the recommended maximum cable lengths for different cross-sections and impedances.

Conductor Cross Sectional Area	**Maximum Recommended Cable Length**		
	4 ohms	*8 ohms*	*16 ohms*
1.0mm^2	11m	22m	44m
1.5mm^2	17m	34m	68m
2.0mm^2	22m	44m	88m
2.5mm^2	29m	58m	116m
4.0mm^2	44m	88m	176m
6.0mm^2	66m	132m	264m

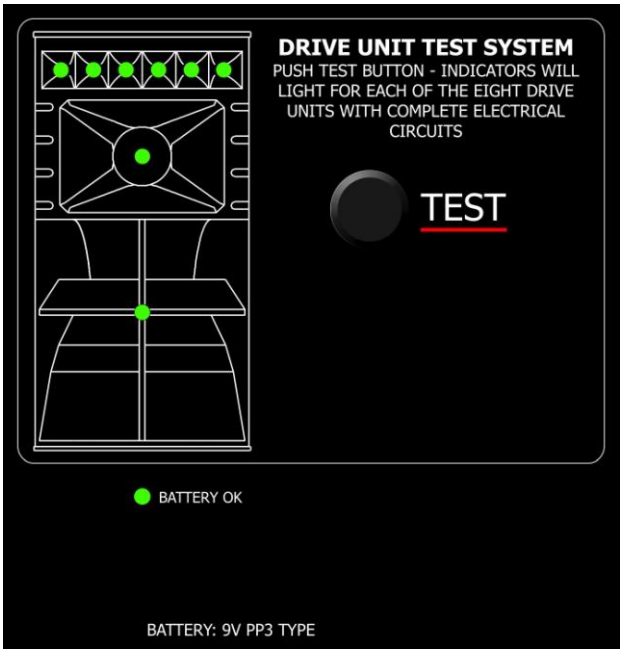
3.3 – DSP settings

As systems requiring multiple amplifier channels, both the X3 and the X3-DF require external active processing to handle crossover points, system time alignment and appropriate limiter settings.

The exact detail of the relevant DSP settings depends on the processor chosen, as well as the amplifiers used as the limiter settings will vary depending on amplifier gain. As such, please contact EM Acoustics directly for advice on appropriate DSP settings for your system.

3.4 – The Drive Unit Test System

Incorporated into both the X3 and the X3-DF is a complete test system to give the user the electrical status of all drive units within the enclosure.


DRIVE UNIT TEST SYSTEM
PUSH TEST BUTTON - INDICATORS WILL LIGHT FOR EACH OF THE EIGHT DRIVE UNITS WITH COMPLETE ELECTRICAL CIRCUITS
TEST
BATTERY OK
BATTERY: 9V PP3 TYPE

Pressing the "test" button will engage a set of relay switches, which disconnect the drive units from the amplifier feeds and instead connect them to the 9V battery powering the test system. A green LED will light on the graphical representation of the front of the loudspeaker for every drive unit with a complete electrical circuit. The "Battery OK" green LED will also light.

Assuming the battery LED lights (if it doesn't, replace the battery with a 9V PP3 type battery), any LED's not lit indicate an electrical issue with the associated drive unit. Check the internal connections and if necessary replace the drive unit in question.

4.0 – Flying & Stacking X3 systems

4.1 - System Overview

The flying system for the X3 product family has been specifically designed to be flexible, intuitive and reliable. Please read this section of the user manual **extremely carefully** as the rigging of loudspeakers is a very serious matter with potentially fatal consequences should anything go wrong. If you are in **ANY DOUBT WHATSOEVER**, contact a reputable rigging company or your local EM Acoustics representative.

IMPORTANT SAFETY CONSIDERATIONS

The X3 rigging system has been designed and constructed to a very high standard of safety, and tested to demanding specifications. To ensure the highest standards of safety, the following information on array assembly must be exactly followed and understood.

Only use EM Acoustics recommended rigging hardware and accessories, which are specifically designed for the purpose. Do not use X3 flying hardware for any other loudspeaker system – the components are specifically designed to work with the X3 system and are not interchangeable with any other EM Acoustics loudspeaker product or any other loudspeaker system. The use of X3 flying hardware with other manufacturers' systems may compromise the safety standards and EM Acoustics, and its parent company, are in no way liable for any loss, damage or injury caused by such practice.

Do not modify or alter the X3 hardware or accessories, nor use them in any way other than that described in this manual. Rigging components supplied as part of the X3 system are in no way interchangeable and should not be used as such.

The component parts of the X3 rigging assembly should only be assembled in the manner described in this manual, using the fasteners and fixings stated herein. The use of fasteners and methods of assembly not described in this manual may result in an unsafe assembly and as such EM Acoustics will not be responsible for any loss, damage or injury caused by such practice. Welding, drilling or any other means of modifying any part of the flying hardware or permanently fixing components to each other is strictly forbidden.

Rigging assemblies must only be assembled using the appropriate parts and fixings as described in this manual, explicitly following the assembly instructions given herein. Rigging components must only be fixed to EM Acoustics X3 system components, using the correct cabinet location points, assembly methods and fasteners specifically described within this manual.

Walls, floors and ceilings must be capable of supporting the actual load placed upon them. The rigging hardware must be safely and securely fixed to both the loudspeaker system and the supporting structure.

When mounting components on walls, floors or ceilings ensure that all fixings and fasteners used are of an appropriate size and load rating. Wall and ceiling claddings, and the construction/composition of walls and ceilings also need to be taken into consideration when determining if a given suspension method is safe.

4.1.1 - Secondary Safeties

It is best practice to ensure that all loudspeakers flown in any given environment should be provided with a second, independent and properly rated safety suspension point in addition to the principle load bearing means of suspension. Steel wire ropes or steel chains of an approved construction and load rating **only** may be used as secondary safeties. Plastic covered steel chains may not be used as secondary safeties under any circumstances. Also ensure that all local and national laws are complied with when determining your primary and secondary suspension points.

4.1.2 - Safety Inspections

Carefully inspect all flying system components prior to use for defects or signs of damage prior to assembling an X3 array. If any components damaged or **you suspect them to be damaged, DO NOT USE THEM.**

Regular scheduled tests – which are much more rigorous than visual inspections – of all rigging components must also be carried out. Safety legislation, and test/inspection requirements, will vary from country to country and as such it is the user's responsibility to ensure that local regulations are adhered to. In most cases, annual independent tests & inspections carried out by a suitably approved and qualified inspector will be required.

EM Acoustics recommends detailed logbooks be kept of all inspections and load tests to ensure an accurate record is kept of the testing for each EM Acoustics rigging accessory.

When flying any loudspeaker system, always wear protective headwear, footwear and eye protection in accordance with local regulations.

The rigging of a flown loudspeaker system may be dangerous if not undertaken by a suitably experienced and qualified rigger. Installation & fixing of all hanging points should only be carried out by a professional rigger in accordance with local legislation as well as the rules of the venue. The house rigger and/or venue manager must always be consulted.

4.1.3 - Safety Factors & Safe Working Loads

Safe working loads of the relevant rigging hardware is:

MFB-X3:	600kg with 10:1 safety factor 750kg with 8:1 safety factor 857kg with 7:1 safety factor
FC-X3:	400kg with 10:1 safety factor 500kg with 8:1 safety factor 570kg with 7:1 safety factor

X3 systems can be assembled with the following safety factors:

FC-X3 – Safety factor of 10

4 x X3 or X3-SP enclosure

FC-X3 – Safety factor of 7

4 x X3 or X3-SP enclosure
4 x X3-DF or X3-DFSP enclosure

MFB-X3 – Safety factor of 10

6 x X3 or X3-SP enclosure
2 x FC-X3 lift beams

MFB-X3 – Safety factor of 7

6 x X3 or X3-SP enclosure
6 x X3-DF or X3-DFSP enclosure
2 x FC-X3 lift beams

4.2 – Ground Stacking X3 enclosures

When ground stacking X3 enclosures, the same hardware used to suspend them safely is used to ground stack them securely. Each enclosure should be locked to the adjacent one using both the top and rear rigging hardware systems (see section 4.4 steps 1 & 2), which will make them much harder to move and therefore much more secure in their position.

Important notes to consider when ground stacking:

- Ensure that the floor or stage surface can withstand the weight of the system.
- Wherever possible, avoid high stacks. Please also remember that vibrations from subwoofer systems can shake other loudspeakers out of place, which may present a toppling hazard. The use of ratchet straps and non-slip material is recommended to prevent this.

Whilst the X3 enclosures are locked securely together, please remember as noted above that vibrations from subwoofers or adverse acts by artists/audience members *could* cause the entire "block" of X3s to move. As such, it is strongly advised that the X3 elements – even though they are locked together – have additional security in the form of ratchet straps to secure them to the subwoofers or platform that they are positioned on.

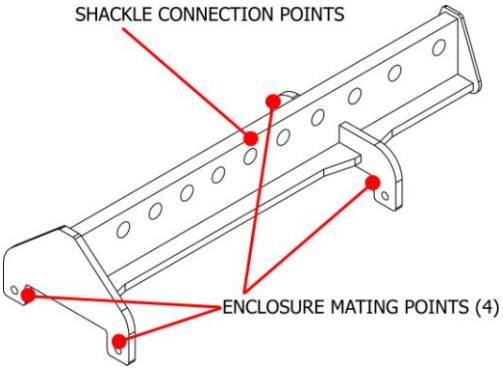
4.3 – The X3 Rigging System Components

The X3 flying system is designed to be very simple and intuitive to use. It is based around three enclosure links, which are integral to each loudspeaker. Two of these links are found recessed on the top of the loudspeaker, and are the primary load-bearing links. The third link is recessed at the bottom rear of the enclosure, and is there to prevent enclosures splaying apart at the bottom when the system is raised in the air.

Two optional additional flying hardware components are required – the FC-X3 enclosure lift beam, and the MFB-X3 master flying beam.

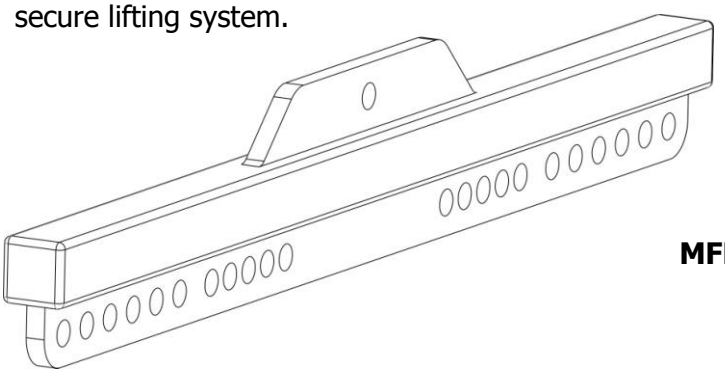
4.3.1 – The FC-X3 enclosure lift beam

The FC-X3 is a simple lift beam, which is the primary method of flying X3 systems. At least one FC-X3 will be required to fly X3 enclosures in any configuration.



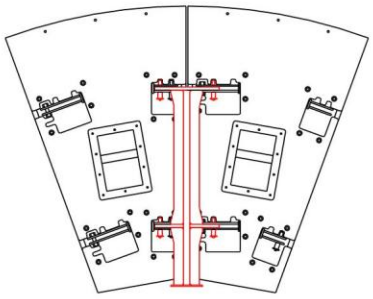
Different flying hardware is required depending on whether the requirement is for single or dual pick-up point, and how many enclosures are used. The images below illustrate the required hardware for different configurations. A 3.25 ton bow shackle is supplied with each FC-X3, and by moving the pick-up point forwards or backwards the array angle can be changed. For down-tilt, move the shackle to the rear. For up-tilt, move the shackle towards the front.

For X3 arrays comprising multiple FC-X3 lift beams, if a single pick-up point is required then the MFB-X3 master flying beam should be used to create a single rigging point. 3.25 ton shackles supplied with the MFB-X3 link with those on the FC-X3 lift beams to create a secure lifting system.

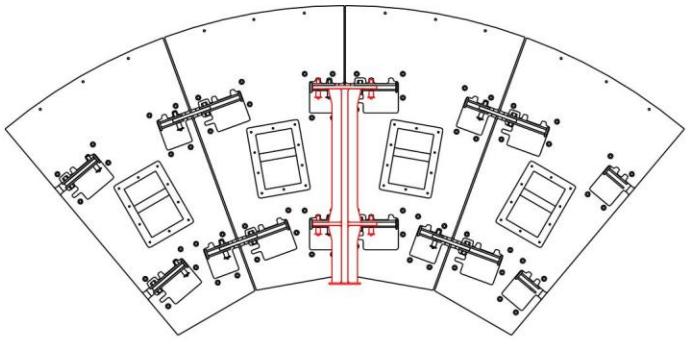


MFB-X3 master flying beam

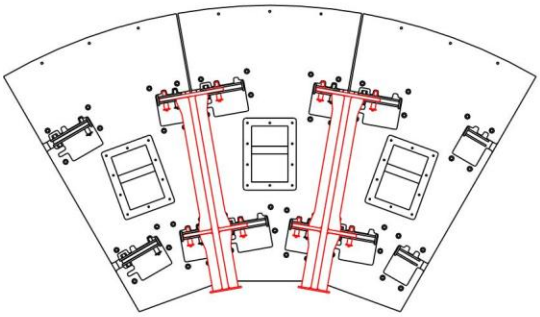
The tables in Appendix A on page 28 give the generated up or down-tilt angle for different X3 array configurations. Please refer to these tables when designing your X3 flown system.



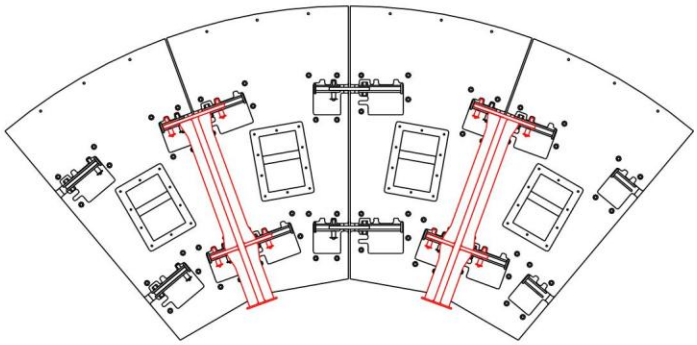
TWO X3 ENCLOSURES
WITH ONE FC-X3



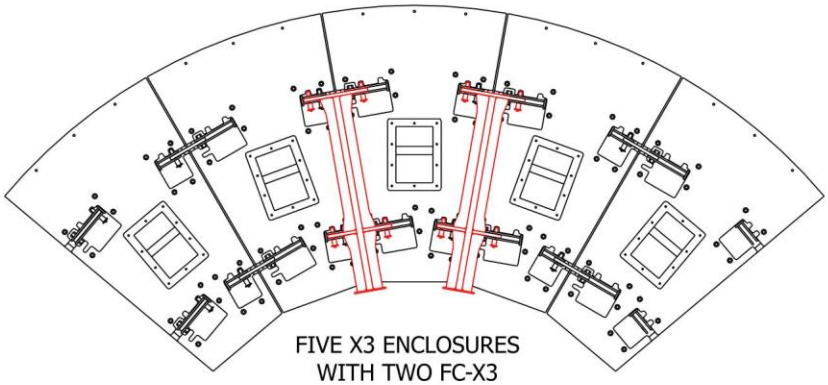
FOUR X3 ENCLOSURES
WITH ONE FC-X3



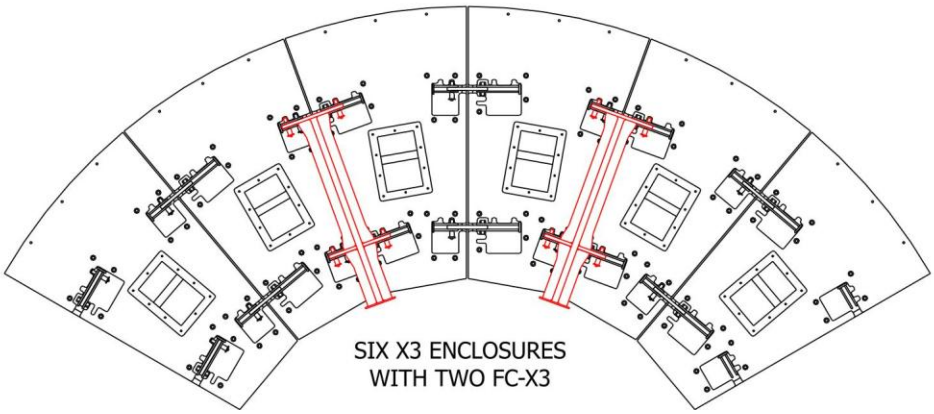
THREE X3 ENCLOSURES
WITH TWO FC-X3



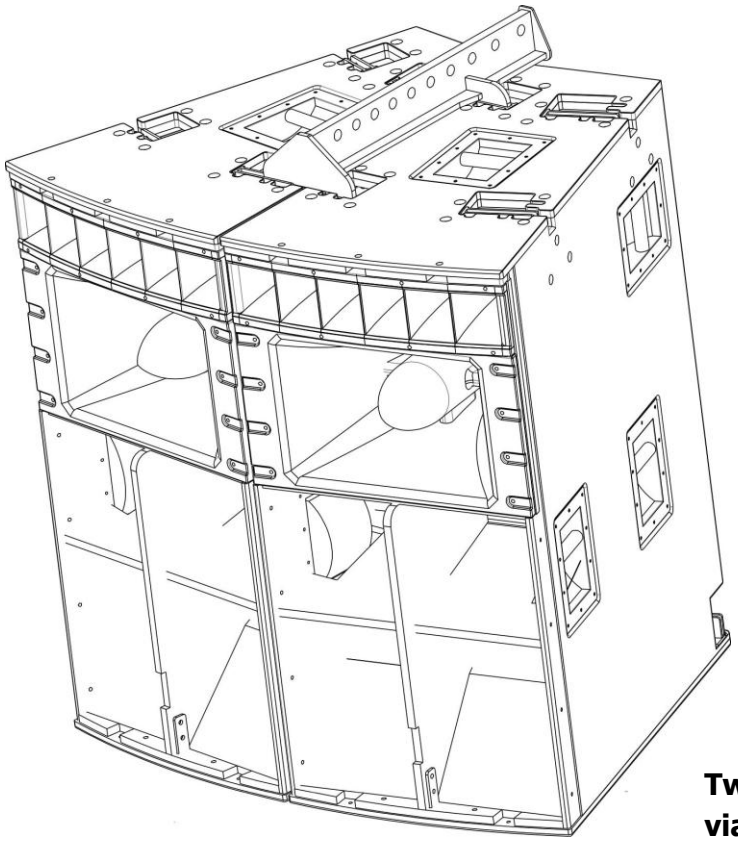
FOUR X3 ENCLOSURES
WITH TWO FC-X3



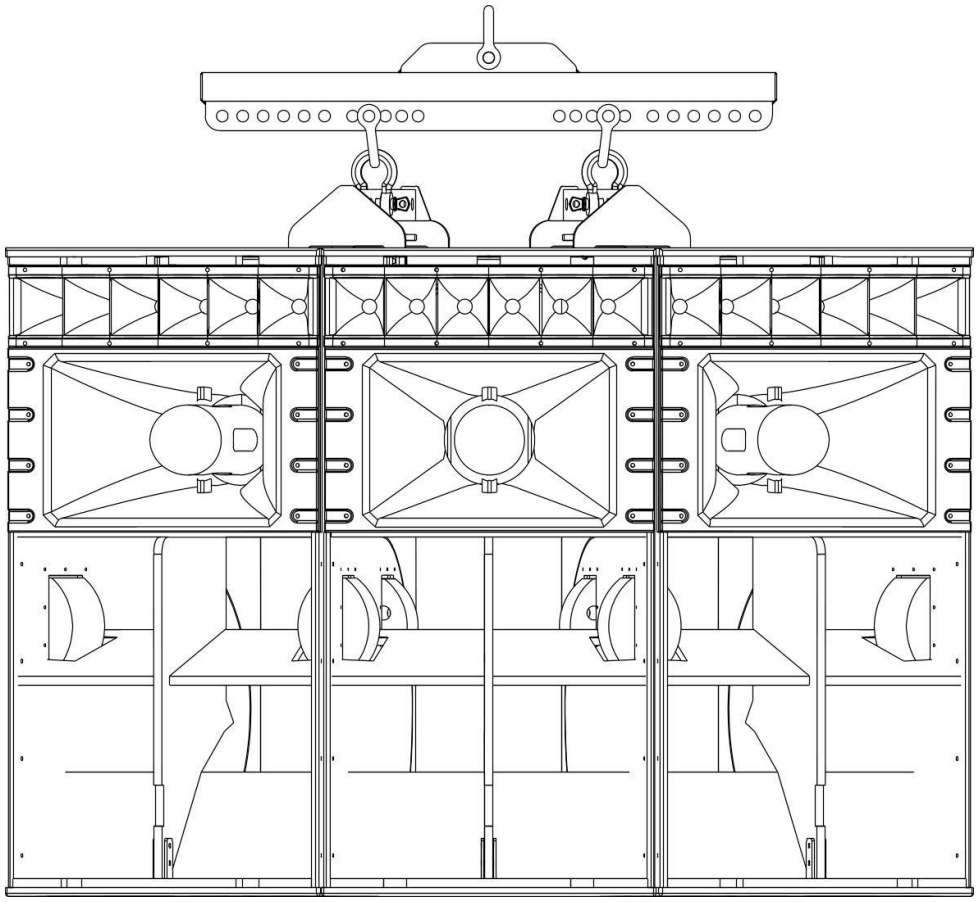
FIVE X3 ENCLOSURES
WITH TWO FC-X3



SIX X3 ENCLOSURES
WITH TWO FC-X3



Two X3 enclosures connected together via the FC-X3 enclosure lift beam.

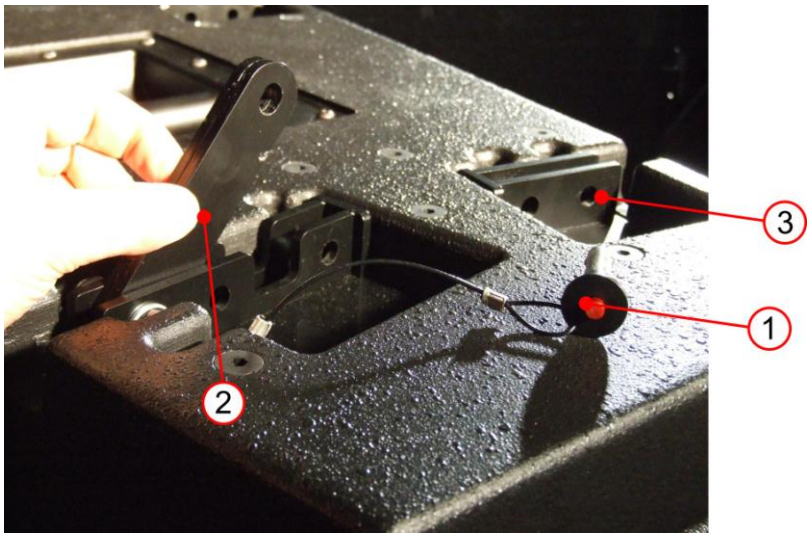


Three X3 enclosures connected together via two FC-X3 enclosure lift beams and one MFB-X3 master flying beam.

4.4 – Assembling Flown Arrays

Step 1 – Connect primary rigging links

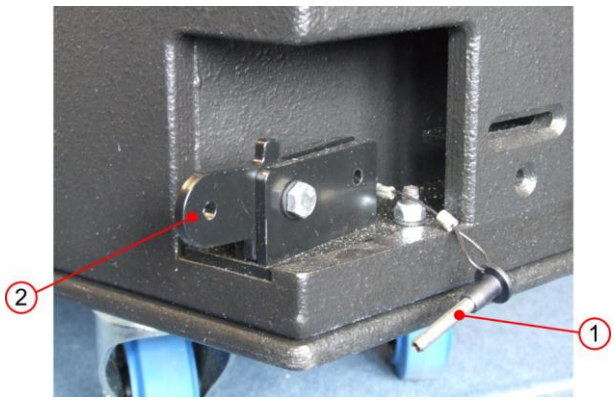
The use of the WB-X3 transit wheelboard allows the enclosures to be positioned easily prior to flying the system. Align the first two enclosures side by side, so their rigging recesses line up. Release the ball-lock pin on each of the rigging assemblies (Item 1) and lift the link up (Item 2) so it drops into the slot on the adjacent enclosure. Secure the link with the ball-lock pin into the flying pin hole on the adjacent enclosure (Item 3). Repeat this process for the second primary rigging link.

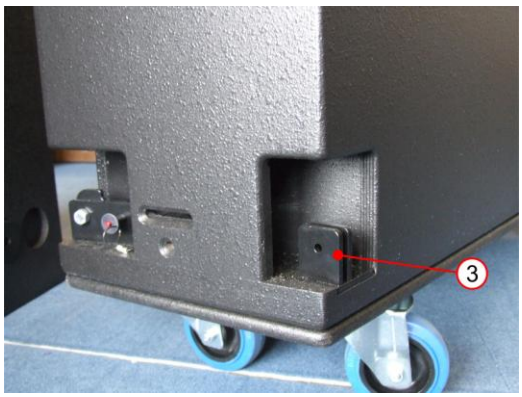


Step 2 – Rear rigging link

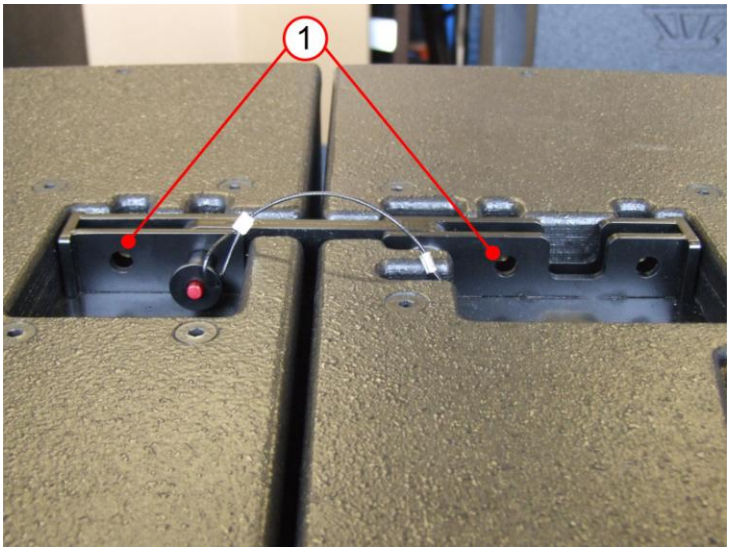
Remove the ball-lock pin at the rear of the enclosure (Item 1), and using the protruding tab, flip the link (Item 2) into the slot on the adjacent enclosure. Secure the link in place with the ball-lock pin (Item 3).

The first pair of X3 enclosures are now secured ready for flying hardware to be attached. For arrays larger than 2 elements, repeat the above process until all enclosures are securely fixed together.



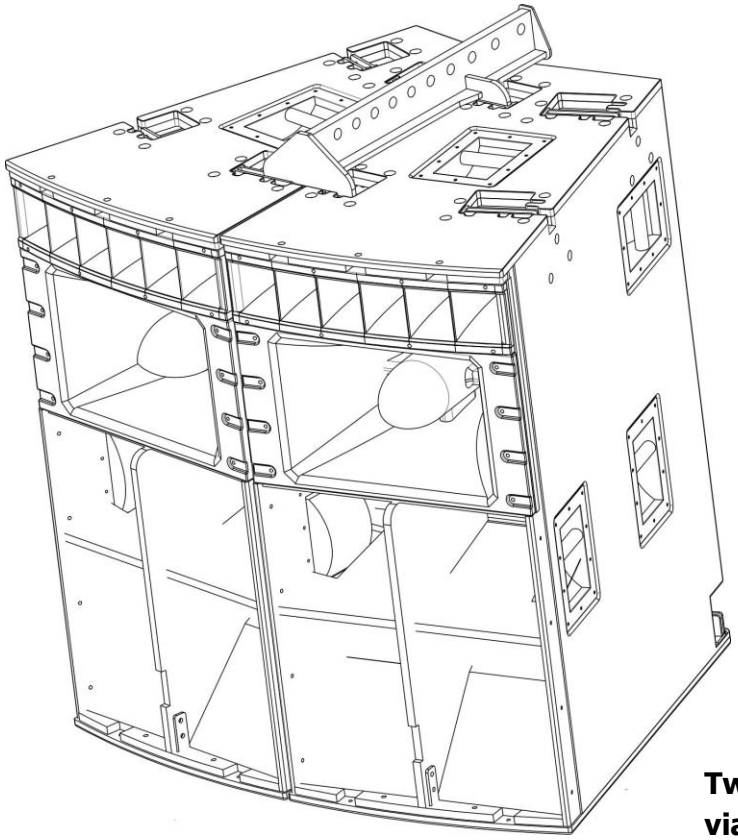


Step 3 – Attach FC-X3 enclosure lift beam



FC-X3 beams are required for flying, regardless of the configuration. How many beams and where in the array they attach depends on the number of X3 elements present, and whether 1 or 2 pick-up points are required. See the diagrams above for illustrations of the different combinations possible.

The image to the right shows the two holes on each primary rigging point where the links on the FC-X3 engage. Insert the FC-X3 into the slots and secure the Fc-X3 with the four ball-lock pins attached to the FC-X3, through the holes marked as shown (Item 1).



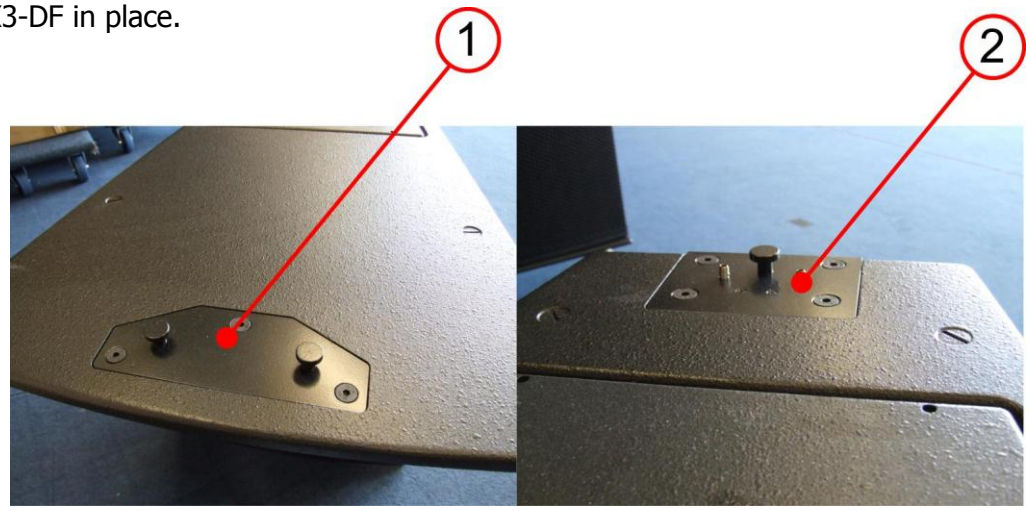
Two X3 enclosures connected together via the FC-X3 enclosure lift beam.

4.5 – Adding X3-DF downfill elements

The X3-DF and X3-DFSP are designed to swiftly, securely and safely mount below flown X3 arrays to add additional vertical coverage to the system.

IMPORTANT NOTE: This procedure should be carried out by THREE people – two to handle the X3-DF enclosure, and one to stabilize the flown X3 array.

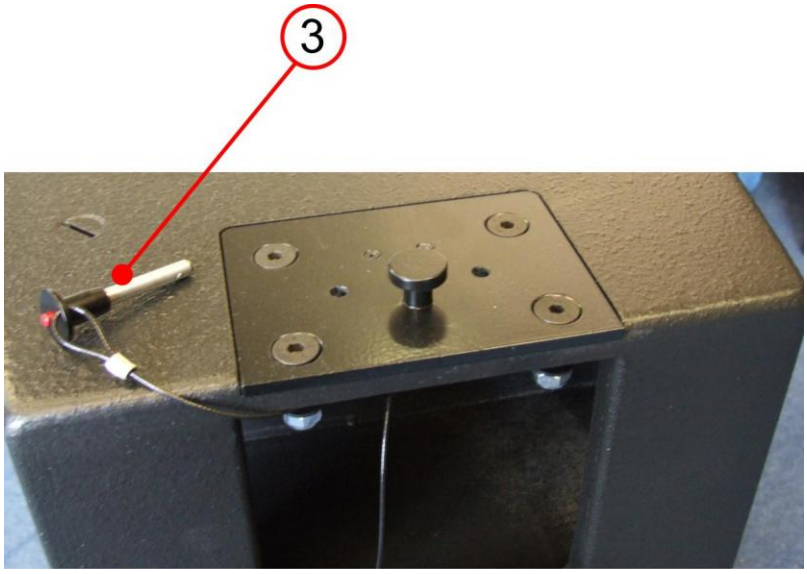
The X3-DF has two rigging plates which secure it to the underside of the X3 enclosure. On each of these plates are mushroom bosses – two on the front plate (Item 1) and one on the rear plate (Item 2). The rear plate also includes the two ball-lock pins to secure the X3-DF in place.



These bosses secure into the keyhole holes in the rigging plates on the underside of the X3 enclosure. X3-DF enclosures should be installed from the **FRONT** of the array.

Step 1 – Prepare the X3-DF

Position the X3-DF at the front of the flown array, in front of the enclosure you wish to mount it below. The person at the rear of the array should remove the two ball-lock pins from the back of the X3-DF to ensure it is ready to be installed (Item 3).



Step 2 – Install the X3-DF enclosure

IMPORTANT NOTE: This procedure should be carried out by THREE people – two to handle the X3-DF enclosure, and one to stabilize the flown X3 array.

One person should be at the front of the X3-DF, and one at the rear. The third person should stabilize the X3 array to prevent it swinging. Lift the X3-DF enclosure up until the mushroom bosses slot into the keyhole holes. Slide the X3-DF towards the back of the X3 array so that the mushroom bosses lock in place. Finally, reinstate the two ball-lock pins to lock the X3-DF to the underside of the X3.

IMPORTANT NOTE: The last step of reinstating the ball-lock pins is VITAL. Without these pins, the X3-DF is not secured and could fall from the array.

Repeat this procedure to add more X3-DF enclosures as required.

5.0 - Servicing Information

All X3 and X3-DF components can be removed for service purposes if required, using the minimum of tools.

X3/X3-SP enclosure - Removing LF Drive Unit

1. Place the enclosure on its top and remove the M6 socket cap screws securing the access door on the underside. Gently lift the access door – please take care as there is an EPS compression bung on the inside of the door which can get caught on the mounting flange if care is not taken. Set the access door to one side.

2. Remove the six socket-head machine screws holding the LF drive unit in place. Gently lift the drive unit approximately 6" out of its recess, disconnect the cables and the driver can now be fully removed. Please make a note of drive unit polarity for future reinstatement, as well as the rotation orientation as the drive unit will only fit in the enclosure one way.

3. To re-install the drive unit, re-connect the cables observing the correct polarity and then seat the drive unit in its recess. Rotate if necessary to ensure the drive unit sits correcting within its recess. Re-instate the machine screws and re-tighten – being careful not to overtighten. Replace the access door, and reinstate the machine screws to hold the door in place.

X3/X3-SP enclosure - Removing the MF Drive Unit

1. Lie the X3 enclosure on its front so that the rear panel is easily accessible.

2. A) On the X3 enclosure, remove the eight countersunk M6 machine screws around the outside edge of the access door, and then the door can be removed. Once the door is free, disconnect the two 2-way connectors and the one 12-way connector which attach the drive units to the test circuit PCB. Set the door aside.

   B) On the X3-SP, remove the eight socket-head machine screws around the outside of the amplifier module fascia, and then the amplifier module can be removed. Once the module is released, disconnect the two 2-way and one 12-way connectors from the test circuit PCB. Set the amplifier module to one side.

3. Using a 13mm spanner or socket, undo the four M8 hex-head bolts securing the rear sealing bowl for the midrange drive unit. Once the bowl is clear, reach inside and disconnect the two spade terminals from the drive unit. The bowl can then be completely removed from the enclosure.

4. Remove the eight M6 socket head bolts securing the 8" drive unit in place. The drive unit can then be removed. Ensure you lift the drive unit straight up, as the

phase plug protrudes towards the cone and sideways motion could damage the cone surface. To re-install the drive unit, position the drive unit in place on the moulding and carefully insert the eight M6 socket head machine screws. It is best to start these bolts into their threads by hand, to avoid cross-threading. Once these are tight, re-connect the cables via the spade terminals observing the correct polarity (brown positive and blue negative) and then replace the midrange bowl. Re-instate the M8 hex-head bolts and re-tighten – being careful not to overtighten.

IMPORTANT NOTE: Do not attempt to remove the midrange moulding from the front of the X3 enclosure. The moulding is sealed in place and removing it will break the seals.

X3/X3-SP enclosure - Removing the HF Array

1. Lie the enclosure on its back. Remove the M4 socket head machine screws (3 top, 2 bottom) and the eight Pozidrive screws (4 each side) that secure the grille, and carefully remove the grille.

2. Remove the eight M6 countersunk machine screws securing the HF array waveguide. Note that the four outer bolts are shorter than the four inner bolts. Once the bolts are removed, gently lift the X3 waveguide moulding out of its location.

3. Once the waveguide is removed, disconnect the cable assembly.

4. To reconnect the cables, note that the wiring orientation is critical. The X3 Array label should point upwards when the box is upright, and the cables have the correct length for each drive unit. Ensure polarity is also correct (white positive, yellow negative).

5. To re-instate the HF array, position in place and gently press the moulding down until it rests on its mounting flange. Ensure the cables are not caught up when you reinstall. Replace the eight M6 bolts and retighten.

X3-DF/X3-DFSP enclosure - Removing the MF Drive Unit

1. Lie the X3-DF enclosure on its bottom so that the top access panel is easily accessible.

2. Remove the eight socket-head machine screws around the outside of the access door, and then remove the door. Disconnect the cables from the drive unit observing correct polarity.

3. Remove the eight M6 socket head bolts securing the 8” drive unit in place. The drive unit can then be removed. Ensure you lift the drive unit away along the axis of the waveguide, as the phase plug protrudes towards the cone and sideways

motion could damage the cone surface. To re-install the drive unit, position the drive unit in place on the moulding and carefully insert the eight M6 socket head machine screws. It is best to start these bolts into their threads by hand, to avoid cross-threading. Once these are tight, re-connect the cables via the spade terminals observing the correct polarity (brown positive and blue negative) and then replace the access door.

X3-DF/X3-DFSP enclosure - Removing the HF Array

1. Lie the enclosure on its back. Remove the Pozidrive screws (in the front and down each side) that secure the grille, and carefully remove the grille.

2. Remove the eight M6 countersunk machine screws securing the HF array waveguide. Note that the four outer bolts are shorter than the four inner bolts. Once the bolts are removed, gently lift the X3 waveguide moulding out of its location.

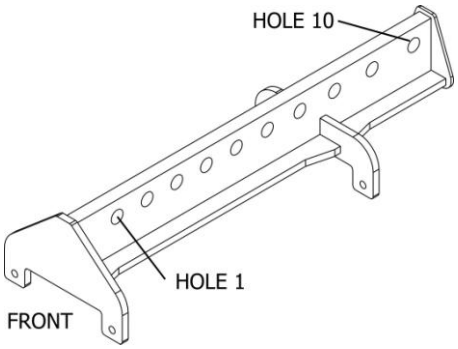
3. Once the waveguide is removed, disconnect the cable assembly.

4. To reconnect the cables, note that the wiring orientation is critical. The X3 Array label should point upwards when the box is upright and also the angled sides of the waveguide will follow the cabinet angles. The cables have the correct length for each drive unit. Ensure polarity is also correct (white positive, yellow negative).

5. To re-instate the HF array, position in place and gently press the moulding down until it rests on its mounting flange. Ensure the cables are not caught up when you reinstall. Replace the eight M6 bolts and retighten.

Appendix A – Array tilt angles

The tables below give the appropriate pick-up holes for the FC-X3 and MFB-X3 flying hardware to give appropriate up or down-tilt angles.



The FC-X3 has ten pick-up holes, and for the purpose of this data hole 1 is closest to the front of the FC-X3, and hole 10 is the hole at the rear of the FC-X3.

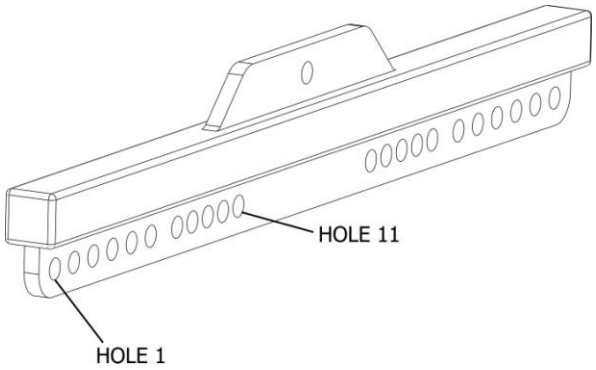
In the tables below, the angle is shown for securing the shackle at the stated pick-up point on a single FC-X3.

2 x X3 Enclosures, 1 x FC-X3 lift beam

Hole	Angle
1	+10
2	+5
3	0
4	-5
5	-10
6	-15
7	-20
8	-25
9	-30
10	-35

4 x X3 Enclosures, 1 x FC-X3 lift beam

Hole	Angle
1	+17
2	+12
3	+7
4	+2
5	-3
6	-8
7	-13
8	-18
9	-23
10	-28



The MFB-X3 has twenty two pickup holes, and these are numbered from the outside of the beam (hole 1) to the inside. The holes are mirrored – so hole 1 refers to the two outermost holes, and hole 11 refers to the two innermost holes.

When using two FC-X3 and a single MFB-X3, locate the shackles on the FC-X3 in the appropriate hole for the desired angle, and then locate the MFB-X3 shackles in the stated hole to ensure the two pieces of hardware can interface correctly.

3 x X3 Enclosures, 2 x FC-X3 lift beam

Hole	Angle	MFB Holes
1	+11	6
2	+6	6
3	+1	7
4	-4	7
5	-9	7
6	-14	8
7	-19	8
8	-24	8
9	-29	9
10	-34	9

4 x X3 Enclosures, 2 x FC-X3 lift beam

Hole	Angle	MFB Holes
1	+9	1
2	+5	1
3	0	2
4	-5	2
5	-9	3
6	-14	4
7	-19	4
8	-24	5
9	-28	5
10	-33	6

5 x X3 Enclosures, 2 x FC-X3 lift beam

Hole	Angle	MFB Holes
1	+20	6
2	+15	6
3	+11	7
4	+6	7
5	+1	7
6	-4	8
7	-10	8
8	-15	8
9	-21	9
10	-27	9

6 x X3 Enclosures, 2 x FC-X3 lift beam

Hole	Angle	MFB Holes
1	+20	1
2	+16	1
3	+12	2
4	+7	2
5	+1	3
6	-3	3
7	-8	4
8	-13	5
9	-19	5
10	-25	6

Appendix B – Technical Specifications

X3 3-way horn loaded horizontal array element

ENCLOSURE TYPE:	three-way horn loaded
DIMENSIONS (HxWxD):	1111 (43.7) x 574 (22.6) x 859 (33.8) mm/(ins)
NET/SHIPPING WEIGHT:	94/98kg (207/216lbs)
FREQUENCY RESPONSE[1]:	55Hz – 20kHz +/- 3dB
SENSITIVITY[2]:	LF: 105dB MF: 108dB HF: 106dB
DISPERSION[3]:	20H x 40V
DRIVE UNITS:	15" (381mm) neodymium LF drive unit 8" (203mm) neodymium MF drive unit 6 x 1" (25mm) exit neodymium HF compression drive units
POWER HANDLING:	LF: 600W RMS, 1200W program MF: 200W RMS, 400W program HF: 300W RMS, 600W program
MAXIMUM SPL[4]:	138dB continuous, 144dB peak
NOMINAL IMPEDANCE:	all frequency sections 8 ohms
CROSSOVER:	external active
CONNECTORS:	2 x Neutrik SpeakON™ NL8MPR, 1 x NLT4MP
ENCLOSURE:	15mm (5/8") multi-laminate Birch plywood – rebated, screwed & glued. Finished in impact resistant textured paint
RIGGING & HARDWARE:	Integrated enclosure flying system 7 x steel bar handles integrated drive unit test system
GRILLE:	hex punched steel backed with acoustically transparent foam
OPTIONS:	Colours/Weather Protection
ACCESSORIES:	FC-X3 enclosure lift beam MFB-X3 master flying beam TC-X3 padded touring cover WB-X3 touring wheelboard
SPARE PARTS:	DU-1503 15" drive unit DU-804 8" drive unit CDU-1003 1" exit HF compression drive unit RK-1503 recone kit RK-804 recone kit RD-1003 replacement HF diaphragm RFG-X3 replacement grille/foam

X3-DF 2-way horn loaded downfill element

ENCLOSURE TYPE:	two-way horn loaded
DIMENSIONS (HxWxD):	530 (20.9) x 574 (22.6) x 859 (33.8) mm/(ins)
NET/SHIPPING WEIGHT:	37/39kg (81.4/85.8lbs)
FREQUENCY RESPONSE[1]:	200Hz – 20kHz +/- 3dB
SENSITIVITY[2]:	MF: 108dB HF: 106dB
DISPERSION[3]:	20H x 40V
DRIVE UNITS:	8" (203mm) neodymium MF drive unit 6 x 1" (25mm) exit neodymium HF compression drive units
POWER HANDLING:	MF: 200W RMS, 400W program HF: 300W RMS, 600W program
MAXIMUM SPL[4]:	134dB continuous, 140dB peak
NOMINAL IMPEDANCE:	all frequency sections 8 ohms
CROSSOVER:	external active
CONNECTORS:	2 x Neutrik SpeakON™ NLT4MP
ENCLOSURE:	15mm (5/8") multi-laminate Birch plywood – rebated, screwed & glued. Finished in impact resistant textured paint
RIGGING & HARDWARE:	Integrated enclosure flying system 2 x steel bar handles 2 x flush handles integrated drive unit test system
GRILLE:	hex punched steel backed with acoustically transparent foam
OPTIONS:	Colours/Weather Protection
SPARE PARTS:	DU-804 8" drive unit CDU-1003 1" exit HF compression drive unit RK-804 recone kit RD-1003 replacement HF diaphragm RFG-X3DF replacement grille/foam

Notes on measurement conditions:

[1]Measured on-axis at 2m in an anechoic environment and referenced to 1m.

[2]Measured in half space at 2m with 4W sine wave input and referenced to 1m.

[3]Nominal dispersion, measured in an anechoic environment and averaged over stated bandwidth

[4]Calculated and verified by subjective listening test of familiar program material.

Appendix C – Spare Parts List

01A010	DU-1503	15” neodymium LF drive unit, 8 ohms
01A017	DU-804	8” neodymium MF drive unit, 8 ohms
01B009	CDU-1003	1” exit neodymium HF drive unit, 16 ohms
01C010	RK-1503	8 ohm recone kit for DU-1503
01C019	RK-804	8 ohm recone kit for DU-804
01D008	RD-1003	Replacement diaphragm for CDU-1003, 16 ohms
05A024	X3_PIN	3/8” x 1.1” ball-lock flying pin with 6” lanyard
05A026	¼” x 1.1” PIN	¼” x 1.1” ball-lock flying pin with 6” lanyard

Appendix D – Warranty Information

Limited Warranty

This EM Acoustics loudspeaker product is warranted to the original end-user purchaser and all subsequent owners for a period of **three years** from the original date of purchase.

Warranty Coverage

This warranty covers defects in materials and workmanship. It does not include:

- Damage or failure caused by accident, misuse, neglect, abuse or modification by any person other than an authorised EM Acoustics representative.
- Damage or failure caused by operating the loudspeaker product contrary to the instructions contained within this manual.
- Damage caused during shipment.
- Claims based on any misrepresentation by the seller.
- Products which contain anything other than the original components (or EM Acoustics factory supplied spare parts).
- Products on which the serial number has been removed, altered or defaced.

Returning your EM Acoustics loudspeaker

Should your EM Acoustics loudspeaker develop a fault, please return it (freight prepaid) in its original packaging, along with proof of purchase to your local dealer or to:

EM Acoustics (Returns Department), Building 74, Dunsfold Park, Cranleigh, Surrey, GU6 8TB, UK

including a description of the suspected fault. Serial numbers must be quoted in all correspondence relating to the claim. EM Acoustics or its representatives are in no way liable for any loss or damage in transit, and hence it is recommended that the sender insure the shipment. EM Acoustics will pay for return freight should the repair be covered under warranty.

EM Acoustics' liability is to the replacement or repair (at our discretion) of any defective components, and as such are not liable for any incidental and consequential damages including (without limitation) injury to persons, damage to property or loss of use.

This warranty is exclusive and no other warranty is expressed or implied. This warranty is also in addition to – and in no way detracts from – your statutory rights as a consumer.